



ALBERTA FOREST PRODUCTS ASSOCIATION
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A.F.P.A. FALL 2018 & SPRING 2019 GRADE EXAM

Name: _____ Date: _____

Company: _____ Location: _____

Mark the answer you choose with an **[X]**. ONLY ONE ANSWER PER QUESTION PLEASE!

1. Which is NOT part of the trunk?

☐ Heartwood ☐ Leaves ☐ Pith ☐ Bark

2. Which of the following species is a Hardwood?

☐ Jack Pine ☐ Tamarack ☐ Birch ☐ Douglas Fir

3. Bark or lack of wood, on the edge or corner of the piece, is known as:

☐ Eased Edge ☐ Inner Bark ☐ Wane ☐ Sapwood

4. The “**Seat of Tree Growth**” of the tree is called:

☐ Pits ☐ Cambium ☐ Leader ☐ Terminal Bud

5. Which is a desirable feature of lumber?

☐ It Splits ☐ Susceptible to Decay ☐ It Burns ☐ Re-grows Well

6. A SHAKE that extends from one surface to the adjoining surface is called:

☐ Surface ☐ 3 Face Shake ☐ Through ☐ Ring shake

7. A deviation **Flatwise** from a line drawn from **EDGE** to **EDGE** is called:

☐ Crook ☐ Cup ☐ Bow ☐ Twist

8. The abbreviation **HT** is:

☐ Heat Treated ☐ Heat Transfer ☐ Held Today ☐ Heavy Timber

9. Which grade **CAN** be applied on a 2x6 – 16 foot:

☐ Construction ☐ Standard ☐ #3 Structural ☐ Utility

Mark the following **DEFECTS** under the correct **CLASSIFICATION**:

	Defect	Natural	Manufacturing	Seasoning
10.	Knot Cluster	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.	Knot Hole	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12.	Machine Bite	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13.	Roller Check	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Match the following **MANUFACTURING DEFECTS** to the correct **DEPTH CLASSIFICATION**:

	DEFECT	1/64"	1/32"	1/16"	1/8"	Over 1/8"
14.	Medium Torn Grain	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15.	Heavy Skip	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16.	Light Machine Offset	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17.	Very Light Skip	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Mark the correct dressed **THICKNESS** for the following:

18.	2 x 4 KD-HT	<input type="checkbox"/> 1 1/2"	<input type="checkbox"/> 1 3/4"	<input type="checkbox"/> 1 9/16"	<input type="checkbox"/> 1 5/8"
19.	1 x 4 S-DRY HT	<input type="checkbox"/> 1/2"	<input type="checkbox"/> 5/8"	<input type="checkbox"/> 3/4"	<input type="checkbox"/> 25/32"
20.	3 x 4 KD-HT	<input type="checkbox"/> 2 9/16"	<input type="checkbox"/> 2 1/2"	<input type="checkbox"/> 2 5/8 "	<input type="checkbox"/> 2 1/4"
21.	4 x 10 S-GRN	<input type="checkbox"/> 3 1/4"	<input type="checkbox"/> 3 9/16"	<input type="checkbox"/> 3 1/2"	<input type="checkbox"/> 4"

Mark the correct dressed WIDTH for the following:					
22.	2 x 4 S-DRY	<input type="checkbox"/> 3 1/2"	<input type="checkbox"/> 3 9/16"	<input type="checkbox"/> 3 5/8"	<input type="checkbox"/> 4"
23.	3 x 4 S-GRN	<input type="checkbox"/> 3 1/4"	<input type="checkbox"/> 3 1/2"	<input type="checkbox"/> 3 9/16"	<input type="checkbox"/> 3 5/8"
24.	2 x 12 S-GRN	<input type="checkbox"/> 11 1/2"	<input type="checkbox"/> 11 9/16"	<input type="checkbox"/> 11 5/8"	<input type="checkbox"/> 12"
25.	4 x 10 KD-HT	<input type="checkbox"/> 9 1/4"	<input type="checkbox"/> 9 1/2"	<input type="checkbox"/> 9 7/16"	<input type="checkbox"/> 10"

Mark the Highest grade of Par.121 Stud that allows the following for a 2 x 3 - 92 5/8" long:			
	DEFECT	STUD	ECONOMY
26.	Warp 1/2 Medium	<input type="checkbox"/>	<input type="checkbox"/>
27.	Wane 3/4 edge on the END	<input type="checkbox"/>	<input type="checkbox"/>
28.	Para. 750 on the END	<input type="checkbox"/>	<input type="checkbox"/>
29.	1 in 6 Slope of Grain	<input type="checkbox"/>	<input type="checkbox"/>
30.	Unsound wood 1/3 cross section	<input type="checkbox"/>	<input type="checkbox"/>
31.	Split Twice the Width of the piece	<input type="checkbox"/>	<input type="checkbox"/>

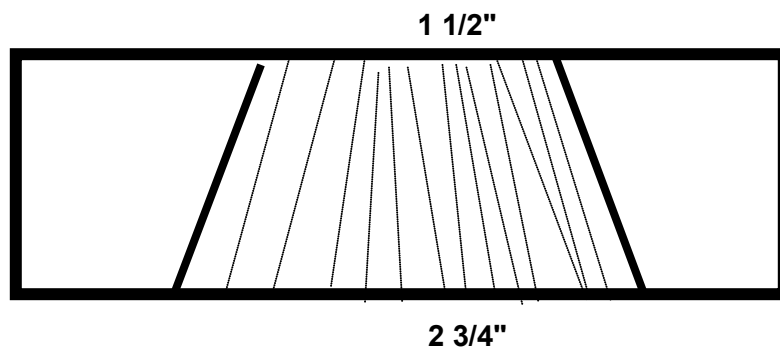
Mark the HIGHEST grade of Par. 122 Light Framing that allows the following for a 2 x 4 - 14 feet long:					
	DEFECT	CONSTRUCTION	STANDARD	UTILITY	ECONOMY
32.	White Speck 50%	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
33.	Surface Shake Full Length	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
34.	Full length wane, 1/4 width	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
35.	1 in 8 Slope of Grain	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
36.	Knot 2 1/2" on the edge of face	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
37.	Split 1/6 of the length	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
38.	1/16" of Skip – 1/2 Length	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
39.	1/16" of Skip – 4 feet long	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
40.	Heavy Skip 2'	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Mark the **HIGHEST** grade of **Par. 124 Structural Light Framing and Joist & Planks** that allows the following in a **2 x 6-12** feet long:

	DEFECT	SEL STR	#1	#2	#3	NONE
41.	Wane 1/4 T x 1/4 W full length	[]	[]	[]	[]	[]
42.	Spike Knot 55% displacement	[]	[]	[]	[]	[]
43.	Wane 2/3 T on the end	[]	[]	[]	[]	[]
44.	Slope of Grain 1 in 10	[]	[]	[]	[]	[]
45.	1/16" of Skip for ½ length	[]	[]	[]	[]	[]
46.	Heavy Warp	[]	[]	[]	[]	[]
47.	1/16" of Skip Full Length	[]	[]	[]	[]	[]
48.	Through Shake 1 foot long	[]	[]	[]	[]	[]
49.	Wane 3/4 T x 3/4 W On the END	[]	[]	[]	[]	[]
50.	Wane 2/3T x 1/2W On the END	[]	[]	[]	[]	[]
51.	Decay 1/2 cross section	[]	[]	[]	[]	[]
52.	Edge Knot 50% displacement	[]	[]	[]	[]	[]
53.	Split 18" long	[]	[]	[]	[]	[]
54.	100% Heart Stain	[]	[]	[]	[]	[]
55.	White Speck 100% of the volume	[]	[]	[]	[]	[]
56.	Firm Honeycomb 1/6 the width	[]	[]	[]	[]	[]

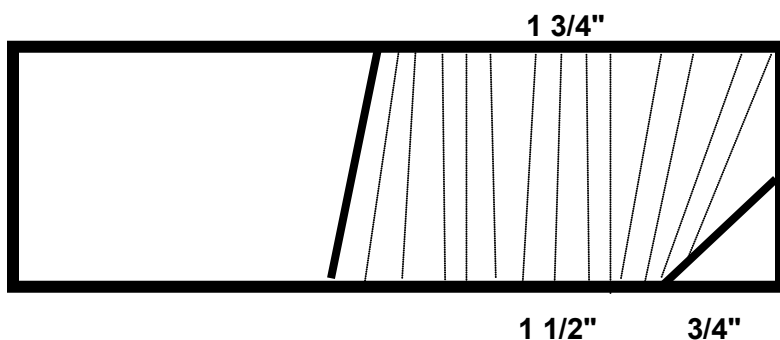
List the knot sizes for the following **KD-HT 2 x 4's**

57. List the knot size:



SIZE

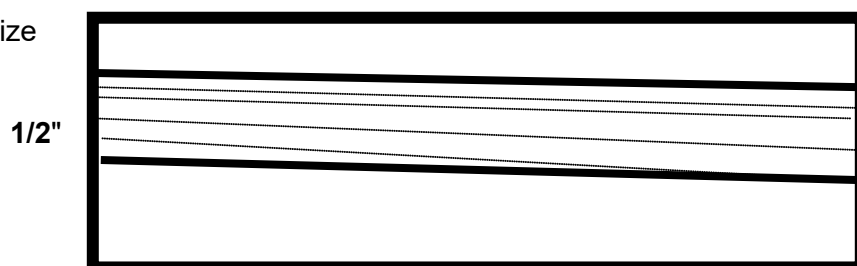
58. List the knot size:



3/4"

SIZE

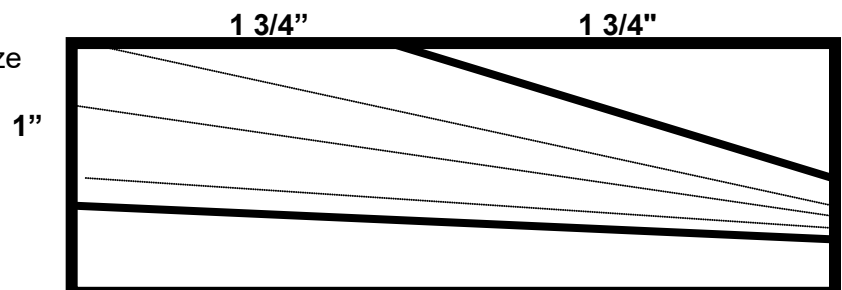
59. List the knot size



3/8"

SIZE

60. List the knot size



3/4"

3/8"

SIZE